



Quality Assurance in Mortality Composting

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What Farmer Educators Need to Know about Mortality
Composting – Beyond the Basics

Langston, OK – April 25, 2014

Carcass Disposal Options

Render – best option, where available but rules and regulations have made this more difficult resulting in insufficient capacity

Compost – uses resources found on-farm, cost effective, minimizes farm and public exposure, can be done on-site

Alkaline digestion – environmentally friendly, expensive, insufficient capacity

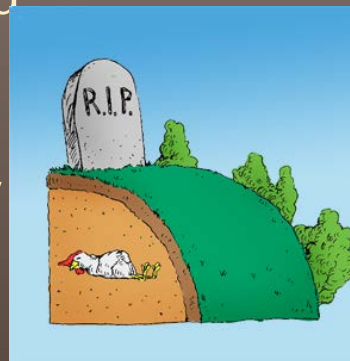
Burial – 6' closer to water table, no leachate control

Incineration – costly, inefficient, air pollution

Landfill – expensive, insufficient capacity, worker trepidation

Carcass left outside for scavengers to decay – disease transmission risk

Low Risk



High Risk

Why Should Farms Compost?

- Pathogen kill in thermophilic composts
- Can be done with equipment available on most farms
- Odor reduction
- All sizes of animals can be composted
- Relatively low labor and management needed
- Placental membranes and other tissue can be composted
- Doesn't cost a lot of money
- Neighbor relations



What is composting?

It is the aerobic, or oxygen requiring, decomposition of organic materials by microorganisms under controlled conditions



Composting reduces both the volume and mass of the raw materials while transforming them into a valuable soil conditioner

The Composting Process



Microorganisms consume oxygen while feeding on organic matter and as a result, give off heat.

Composting Process Variables:

- ☐ Micro- and macro-organisms
- ☐ Diet
- ☐ Air
- ☐ Moisture
- ☐ Shelter

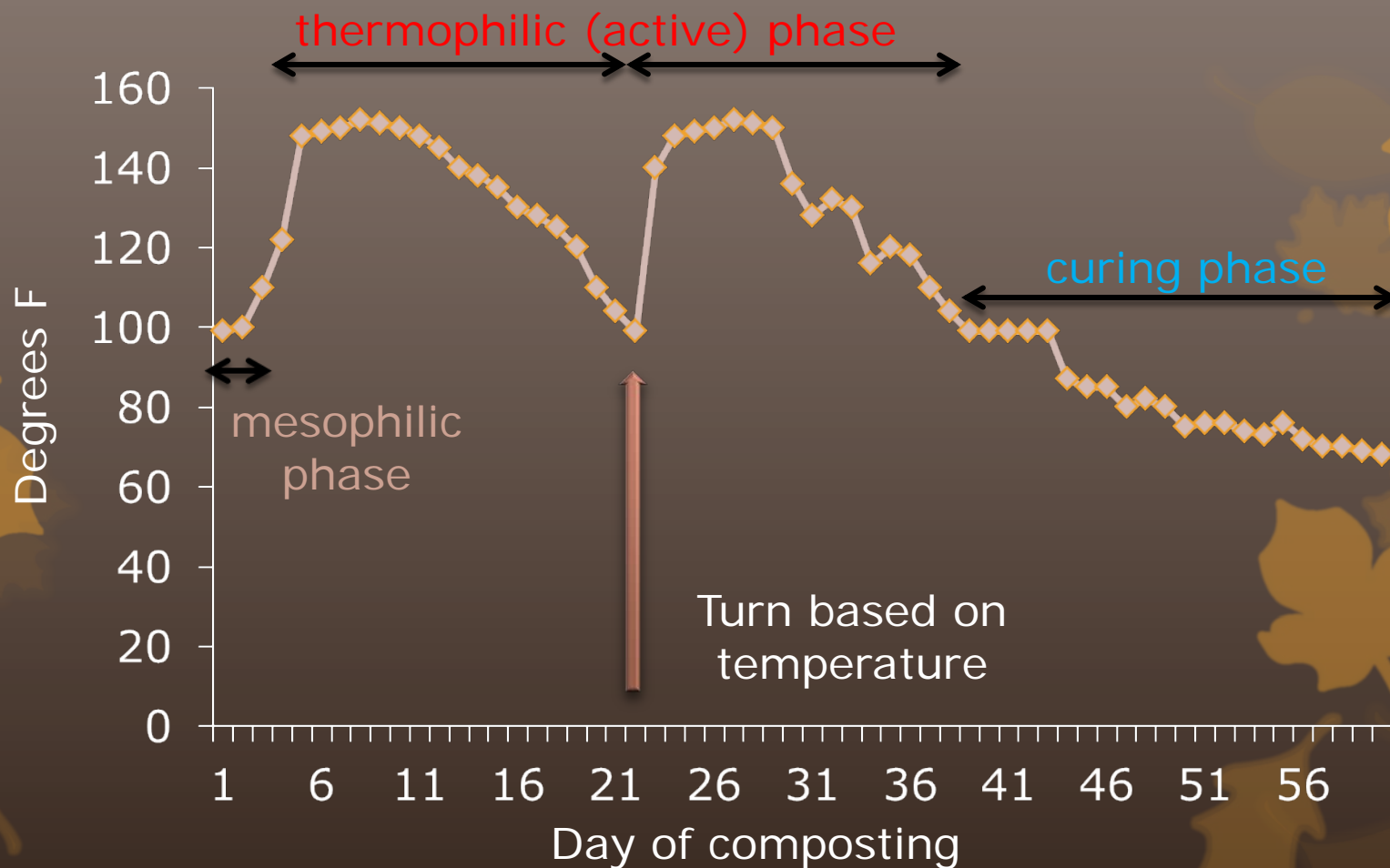


By managing these factors you can speed up the otherwise slow natural decay process



□ Micro- and macro-organisms

Phases of Aerobic Composting



Aerobic composting and temperature

- Active composting occurs in the temperature range of 90°F to 160°F
- Pile temperature may increase above 160°F but this is too hot for most bacteria and decomposition will slow until temperature decreases again.



Remember, Compost pile heat is the direct result of microbial metabolism!!!

Diet



Nitrogen comes from the **GREEN** material. Organisms use this as a source of protein to grow and reproduce.



Carbon comes from the **BROWN** material. organisms use this as a source of energy

What is C:N Ratio?

- Supply of total carbon compared to total nitrogen in compost feedstock
- If C:N is too high the compost process will slow
- If C:N is too low, more likely to lose Nitrogen as ammonia gas or in leachate
- Ideal initial C:N mixture range is 20 – 30:1.

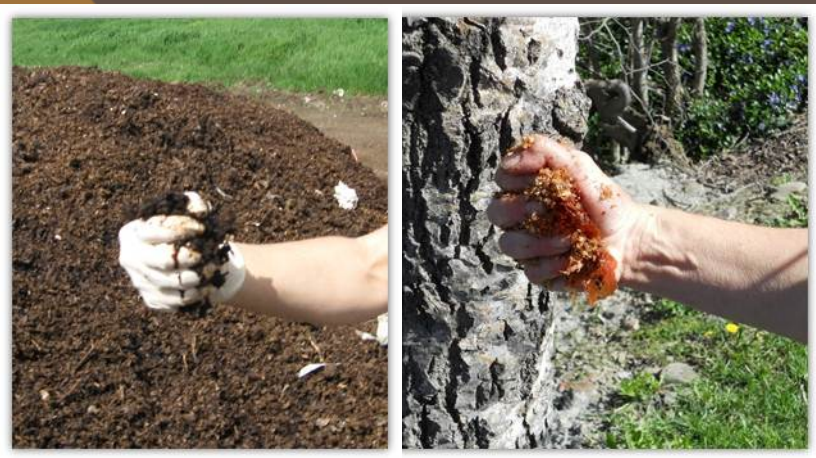
Air FEEDSTOCKS

MANAGEMENT

Shelter



Moisture



What Happens in Mortality Composting?

Nitrogen

- The Diet is all wrong (C:N about 50:1)
- Air flow occurs passively
- Moisture comes from the carcass as it decomposes



Carbon

Mortality composting does not follow the rules of starting with a “mix” with the right moisture and C:N ratio. Instead, the envelope of carbon material simply allows the natural process of decomposition to occur in a manner that will absorb the moisture and odors emitted when carcasses decay.



Composting Methods



Static Pile – Passively Aerated OR Turned Windrow



In-Vessel – buildings, bags, cylinders

Carcass Composting Steps



- Select Site
- Prepare base
- Place animal and cover
- Layer young and/or small animals
- Let sit 4 to 9 months
- Use the composted material
- Reuse bones/uncomposted material



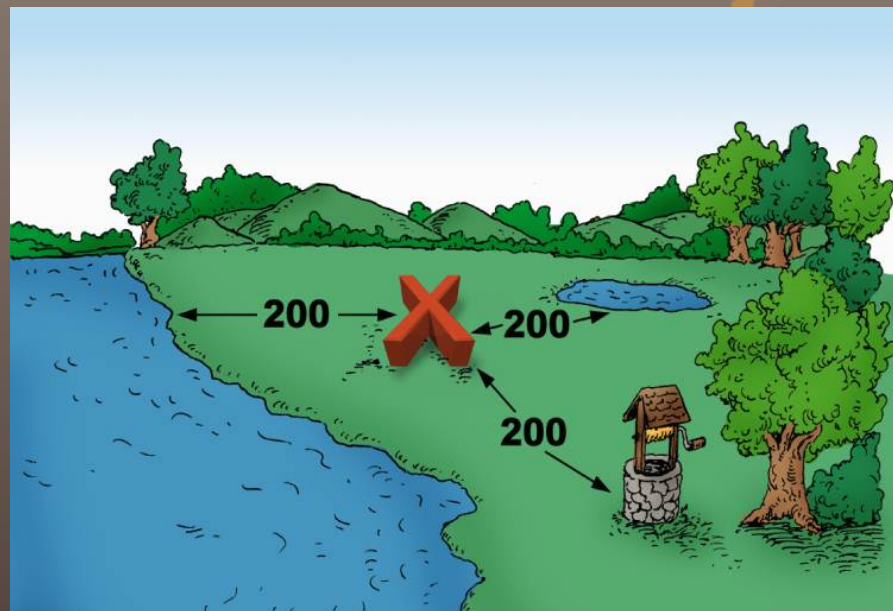
Compost Siting

- Encourage proper composting procedure
- Environmental protection
- Ability to monitor and manage piles and site



1 Select a site

- Water
- Air
- Slope, soil conditions
- High and dry
- Amount and storage of feedstock
- Access to work on pile
- Population density



Make sure you are not close to wells, streams, water bodies. Check depth to groundwater. Look for plants that indicate wet areas.

Pads

- Vehicle/Equipment access
- Leachate absorption/collection
- Tidiness



Ground and Surface Water Protection

- Filter strips
- Compost berms and socks
- Berms for diversion off-site
- Grading/slope 1-2% and direction of piles
- Collection lagoons
- Collection tanks
- Site maintenance



Let's Explore

POSITIVES?

Good Grass Filter

Far from Water

Lots of Carbon Nearby

NEGATIVES?

Wet area

In a hole



Let's Explore



POSITIVES?

Good Grass Filter

Far from Water

Far from Neighbors

NEGATIVES?

**Run-off from piles
(rain or soil?)**

Wet area

**Slope: Windrows go
wrong way**

2 Prepare a Base



Lay 24-in bed of bulky, absorbing organic material containing some sizeable pieces.

Feedstocks



Not all carbon sources are created equal

Feedstocks



Fine Carbon



Coarse Carbon



Mixed Carbon



Very Coarse Carbon

Feedstock Characteristics



TEXTURE
MOISTURE
AMMONIA/ODOR POTENTIAL
BIOFILTER/ODOR CONTROL

Potential Farm Feedstocks

ANIMAL BEDDING
WASTE FEED
MANURE
STRAW
SPENT SILAGE/HAY/REFUSALS

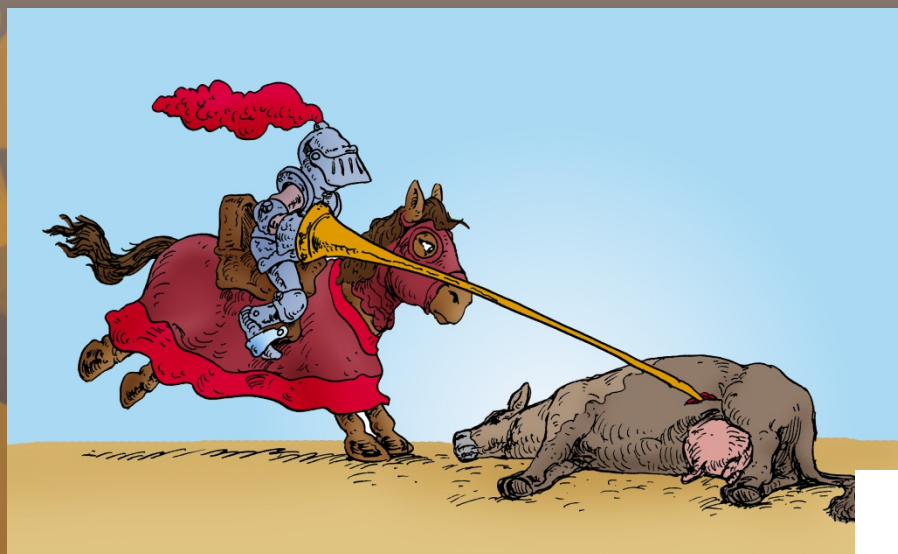


Feedstock Storage

Access to various types of feedstock
Storage for efficient compost use
Mixing space for feedstock



3 Place Animal and Cover



Lance the rumen.

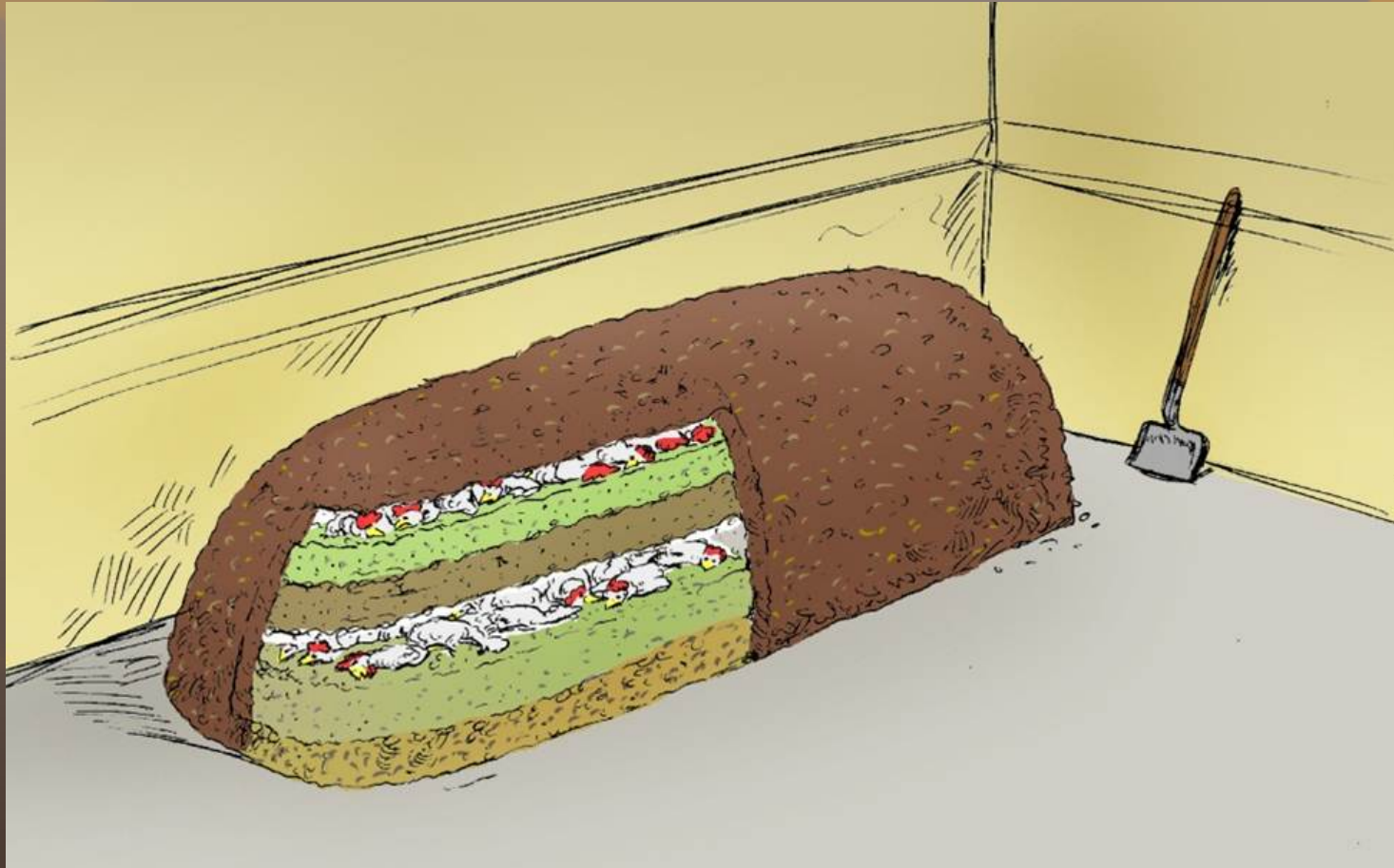
Place the animal.



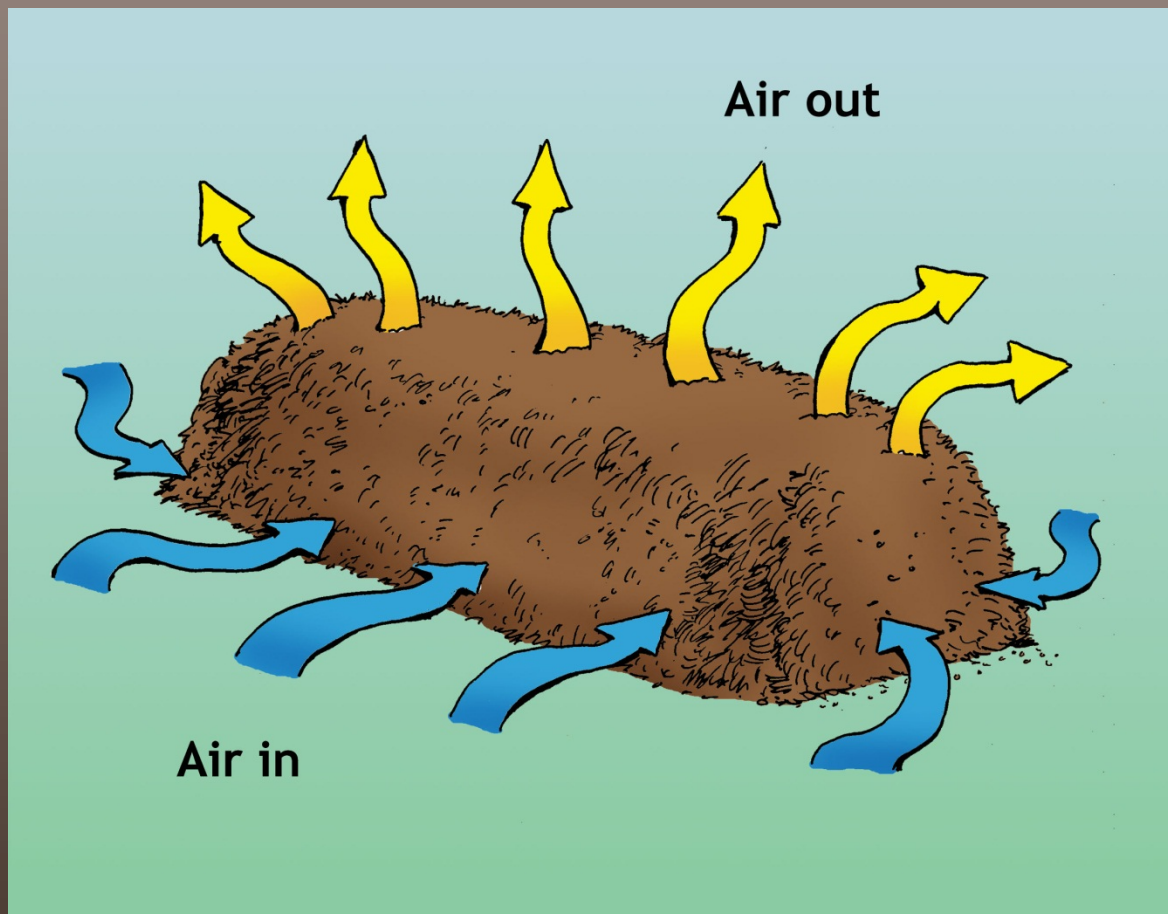
Cover with dry, high-carbon material. Other materials?



Layering



For young or small animals, layer mortalities with a minimum of 2 feet of carbon material between layers



Thermal air movement and diffusion in a well-built passively aerated static pile

Some Best Management Practices

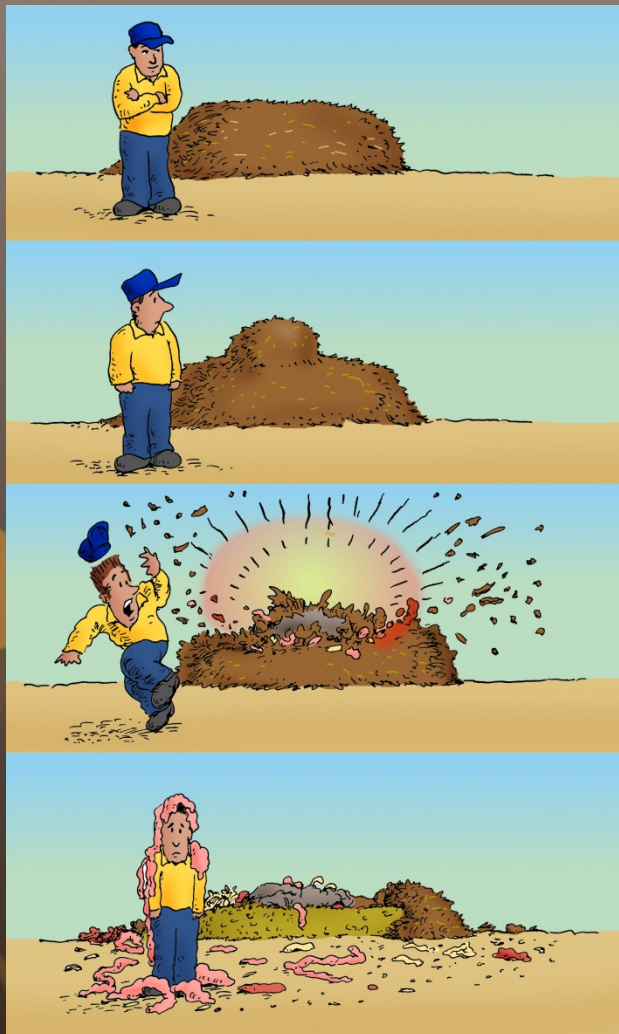


Incorporate dead stock in a timely fashion.



Large, poorly shaped piles are not efficient.

Some Best Management Practices



Not enough cover

Forgetting to lance the rumen



Avoid driving on the pile/base

Let's Explore

POSITIVES?



NEGATIVES?

Let's Explore



NEGATIVES?

Not organized

Fine carbon

Dog attracted to pile



Let's Explore



NEGATIVES?

A little short?

Hard to get in to maintain?

POSITIVES?

Neat piles

Easy Access



How Long Does it Take?

- Well stacked piles should heat up in 12 – 24 hours
- Month 1** – Cooked Meat
- Month 2** – Meat is Digested
- Month 3-4** – Clean Bones
- Mature Compost in **6 – 12 months**



How Long Does it Take?



Month 2 – Meat is Digested



Month 3-4 – Clean Bones

4

Let sit 4 – 6 months



Monitor pile, keep good records.
Check to see if carcass has decomposed

5

Use the Composted Material

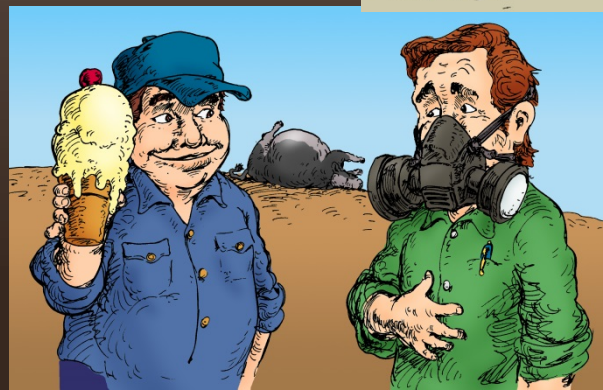
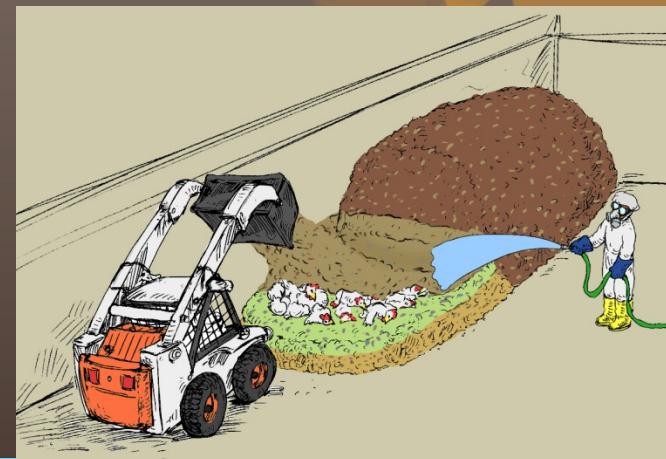


Reuse Bones and
Uncomposted
Material



Worker Health and Safety

- Wash hands
- Remove contaminants – footwear and clothing
- Keep materials moist to avoid bioaerosols
- Proper PPE for compromised individuals and when disease is present
- Gaseous emissions – in vessel, early in process



Disease Issues – PPE: Hand Protection

Light-weight nitrile or vinyl disposable



Heavy-duty 18-mil rubber that can be disinfected



Avoid touching the face and mucus membranes, including eyes

Look for punctures, tears, other damage

PPE: Body, Head, Foot Protection

Disposable outer clothing; impermeable apron

Disposable head cover

Disposable shoe covers or boots that can be disinfected



PPE: Eye and Respiratory Protection

Safety goggles

NIOSH approved
disposable respirator



Loose-fitting helmeted or
hooded powered air-
purifying respirator with
HEPA filter – facial hair



Conduct seal check each time

Fit testing for non-disposable

Do all of the options have the same environmental implications?



- Human/Animal Safety –
Pathogens
Veterinary drugs
- Water – Nutrients
BOD
TOC
Pathogens
- Soil – Nutrients
Pathogens

CWMI Research

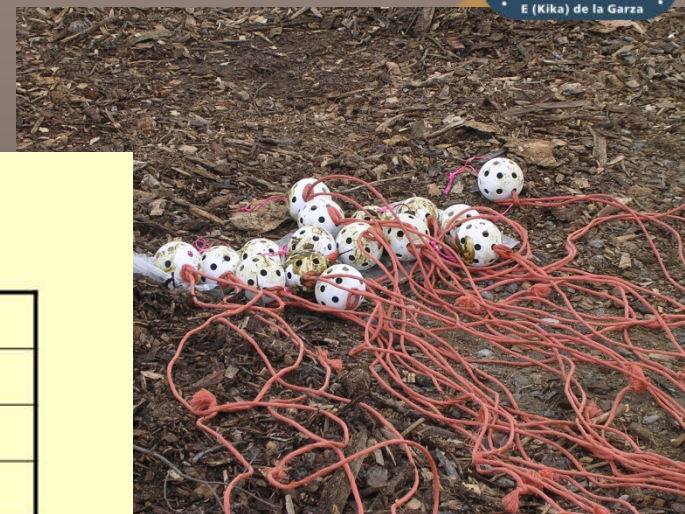
Human/Animal Safety



Water and Soil



DOT Study



Relative Hardiness of Pathogens

Pathogen	Hardiness Rating		
	1	2	3
<i>Salmonella</i> spp.	*		
<i>E. coli</i> and <i>E. coli</i> O157:H7	*		
<i>Campylobacter</i> spp.	*		
<i>Yersinia</i> spp.	*		
<i>Listeria</i> spp.	*		
<i>Leptospira</i> spp.		*	
<i>Streptococcus</i> (enterococci)		*	
<i>Clostridium perfringens</i>			*
<i>Mycobacterium</i>			*

A rating of 3 indicates that there is sufficient data to suggest that an organism is capable of surviving when exposed to various stressors, while a rating of 1 would indicate that the organism would not be expected to survive when exposed to stressors (Smith, et al, 2005).

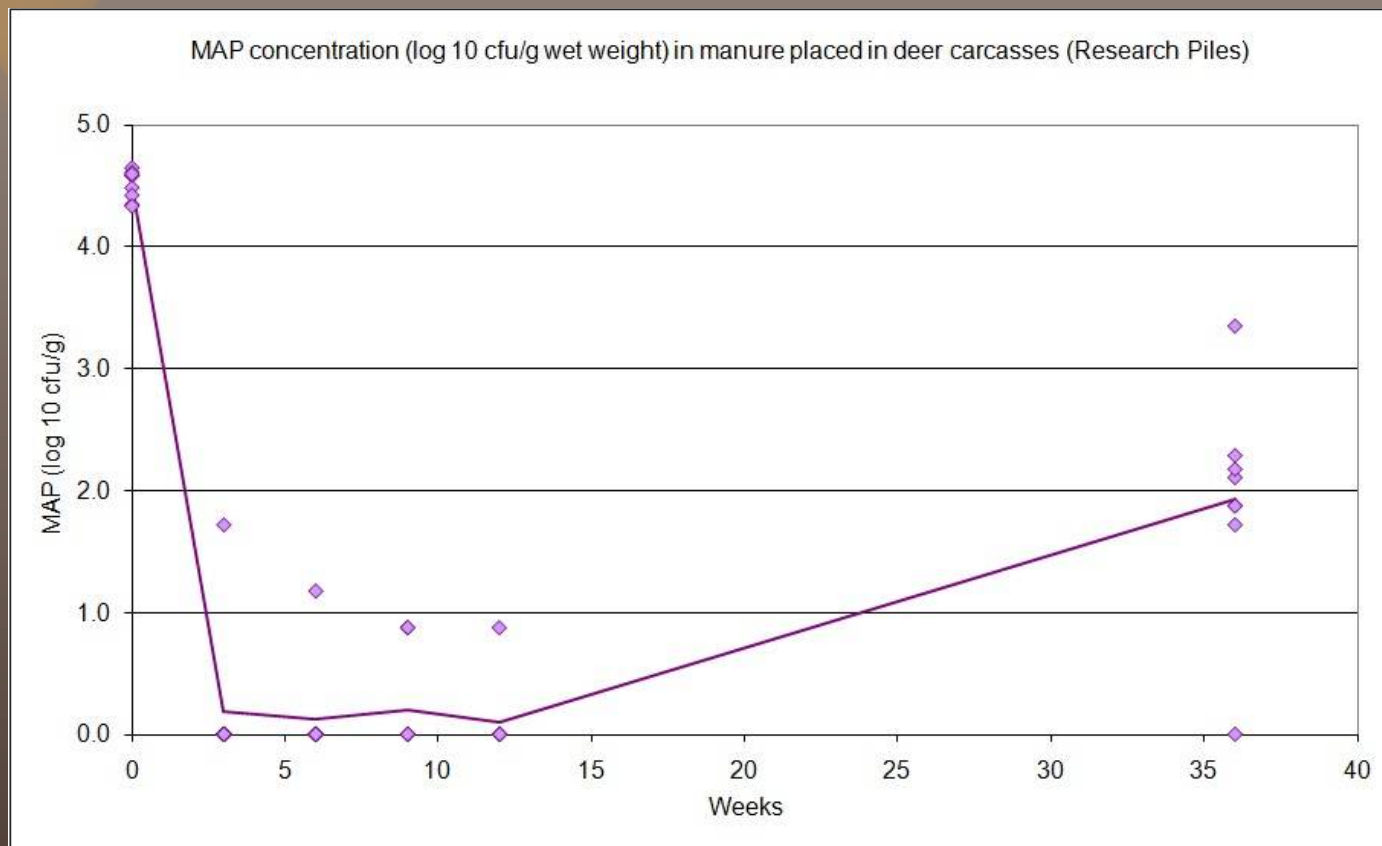
Results

Average pathogen levels in compost over time (\log_{10} MPN/g solids)

Pathogen	Month 0	Month 3	Month 6	Month 9	Month 12
Fecal Coliforms	4.49 ^a	3.80 ^{ab}	3.48 ^b	1.00 ^c	0.22 ^c
<i>E. Coli</i>	3.57 ^a	2.81 ^{ab}	1.94 ^b	0.53 ^c	0.19 ^c
Fecal strep	7.37 ^a	5.00 ^b	4.24 ^{bc}	3.00 ^c	2.62 ^c
Enterococci	4.75 ^a	2.80 ^b	1.72 ^{bc}	2.20 ^{bc}	0.81 ^c

- Fecal coliforms and *E. coli* significantly reduced by month 6 down to essentially zero by Month 12.
- Initial 2 \log_{10} reduction in fecal streptococci and enterococci by month 3 and an additional 3 \log_{10} reduction by month 12

Results



- Immediate decrease from 4.5 log₁₀ cfu/g at week 0 to 0.1 to 0.2 log₁₀ cfu/g through week 12
- Week 36 – 6 samples at 2 log₁₀ cfu/g (1-30 colonies) and one > 3,000 cfu/g (too numerous to count).

Veterinary Pharmaceuticals

Year 1 – liver samples



Year 2 - woodchips



2 grams phenylbutazone
120 ml Fatal Plus

Veterinary Pharmaceuticals

Year 1 – leachate



Year 2 - leachate



2 grams phenylbutazone
120 ml Fatal Plus

Results - Pentobarbital

Year 1

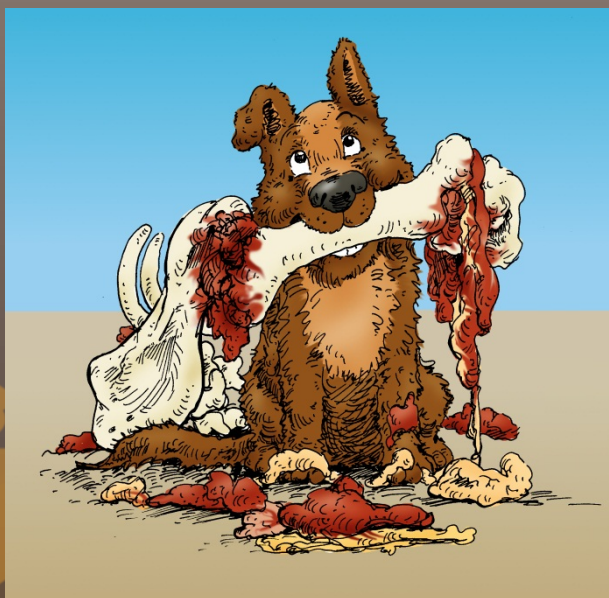
- Original dose: 46,800 mg/455 kg horse = 102.9 mg/kg
- Below detection limit by day 83
- Significantly lower than at euthanasia by day 6 in the burial hole, but not until day 41 in the compost pile
- Exponential decay of 18.4%/day; 3.4 day half-life (burial hole); 2.2%/day; 30.9 day half-life (compost pile)
- In effluent, dropped 7-fold between day 6 and 15

Year 2

- Original dose: 46,800 mg/590 kg horse = 79.2 mg/kg
- Levels in woodchips (and compost) significantly lower (14-fold decrease) than in blood at all sampling dates, but not different from each other
- Total of 6.6 liters of leachate collected (about 1.7% of total fluids) due to C:N ratio
- Exponential decay of 35.2%/day; 1.6 day half-life



Conclusions



- Most cases of barbiturate poisoning occur from direct feeding of improperly disposed livestock
- Composting creates sufficient heat during the time in which the carcass would be most desirable – cover minimizes smell of decomposition
- Diverse community of microorganisms aids in the degradation and/or biotransformation of pentobarbital
- The resulting compost contains either no or very low levels of both NSAIDs and barbiturates

Environmental Quality

Leachate – Above ground burial versus composting

- NITROGEN and BOD
- $\text{NH}_4\text{-N}$ may deplete dissolved oxygen
- BOD is a measurement of the polluting strength of waste in terms of the O_2 it will consume if discharged into surface waters
- Total organic carbon (TOC) is amount of carbon bound in an organic compound.
- Can cause problems in water due to color formation, taste and odor problems and O_2 depletion

Environmental Quality



30' wide by 15' deep with three 54" containment walls

The pad has a 1% slope to the west wall with four 4" pipes incorporated for draining leachate toward a vegetated filter strip

Very little carbon was used, and the containment was packed with carcasses



Environmental Quality



Set up 2 curbed plots with 6 mil black plastic and collection buckets

Woodchips only pile and compost pile with 4 road-killed deer

Collected effluent after rain events



Hygienic Quality and Nutrient Load of Leachate/Effluent

	Road-killed deer compost pile versus woodchips only pile					
	NH ₄ -N (mg/l)		BOD (mg/l)		TOC (mg/l)	
Date	Deer	Chips	Deer	Chips	Deer	Chips
04/14/05	213	11	4,067	487	1,733	373
04/29/08	38	1	333	48	230	36
05/19/08	3	2	27	24	95	163
06/06/08	9	5	101	47	177	17
	Above-ground burial site					
06/02/08	1,100		4,700		7,700	
09/29/08	No data		930		4,600	
10/02/08	4,200		21,000		740	
11/12/08	1,800		3,500		8,100	

CWMI Resources

<http://compost.css.cornell.edu/mapsdisposal.html>

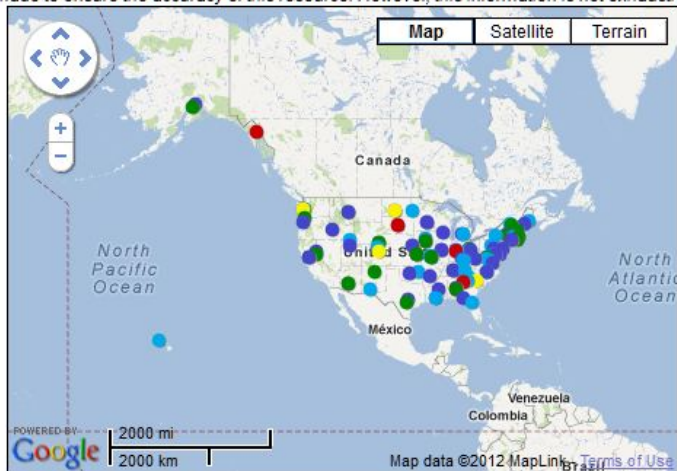


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US Butcher Waste and Mortality Disposal Laws

** This map is provided as a resource for informational purposes only. Please contact the specific state governing agency for more information. I made to ensure the accuracy of this resource. However, this information is not exhaustive and is subject to change over time.*



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- [California Environmental Protection Agency](#)



CWMI Resources

<http://cwmi.css.cornell.edu/mortality.htm>



About CWMI Composting Farm Waste Management Sewage Sludge Soil Quality Health and Safety Resources

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Mortality Composting

Materials address composting as a method to manage livestock mortalities (including mass mortalities resulting from avian influenza), butcher wastes and road killed animals. Also developed is a searchable map of [US Mortality and Butcher Waste Disposal Laws](#).

search CWMI

go



Horse Mortality: Carcass Disposal

- 8p illustrated [fact sheet](#) "Horse Mortality: Carcass Disposal Alternatives" addressing disposal options for your horse. 2012.
- 5-minute video "Natural Rendering for Horses - Composting Horse Mortality" shows how to properly compost a dead horse. [Download](#) or [view](#) on YouTube. 2012
- "Quantification of Sodium Pentobarbital Residues from Equine Mortality Compost Piles" a paper written for presentation at the [4th International Symposium: Managing Animal Mortalities, Products, By-products and Associated Health Risk: Connecting Research, Regulations and Response](#). 2012



Natural Rendering: Composting Livestock Mortality & Butcher Waste

- 12p illustrated [fact sheet](#) describing the process, cautions, problems, biosecurity issues, economics and more. 2002.
- 20-minute video describes mortality and butcher residual composting featuring eight operations. Download in [English](#) or [Spanish](#). 2002.
- A set of 3 posters (English and Spanish) has been developed for educators:
 - Key Points of Static Pile Butcher Residual Composting. (English [PowerPoint](#) or [PDF](#) and Spanish [PowerPoint](#) or [PDF](#)). 2002.
 - Key Points of Static Pile Carcass Composting. (English [PowerPoint](#) or [PDF](#) and Spanish [PowerPoint](#) or [PDF](#)). 2002.
 - Potential Environmental and Biosecurity Risk of Dead Animal Disposal. (English [PowerPoint](#) or [PDF](#) and Spanish [PowerPoint](#) or [PDF](#)). 2002.
- A How-To On Livestock Composting. [Article](#) published in Northeast DairyBusiness, 10(11):18-19. 2008.
- Are Your Deadstock Piles and Disposal Costs Causing Your Farm Nightmares? [Article](#) published in Country Folks. Section B: 21-23. 2009.
- Natural Rendering: A Natural Solution for Mortality and Butcher Waste. [Article](#) published in Small Farm Quarterly. Fall 2003.
- On-Site Composting of Meat By-Products. 15p [final report](#) of a project exploring the economic viability and technical obstacles to on-site composting of meat by-products. 2001.
- [The Space It Takes - Footprint Calculator for Composting Butcher Waste](#). 8pg document. 2010.



Composting Road Kill

- 12p illustrated fact sheet (PDF) on the "how to" of composting road kill deer. 2007.



CWMI Resources

<http://cwmi.css.cornell.edu/mortality.htm>

Composting Road Kill

- 12p illustrated fact sheet ([PDF](#)) on the "how to" of composting road kill deer, 2007.
- 8-minute DVD accompanies the 12p fact sheet ([download](#)), 2007.
- Illustrated poster ([PDF](#)), 2007.
- Effectiveness of Composting Road-Killed Deer in New York State. [Article](#) published in Compost Science & Utilization 18(4):232-241, 2011.
- Evaluating Pathogen Destruction in Road Kill Composting. [Article](#) published in BioCycle, 47(11):49-51, 2006.
- Composting Road Killed Deer in New York. [Article](#) published in BioCycle 45(5):25-26, 2004.
- Relevance and Persistence of Pathogens in Mortality Composting - a [Literature Review](#).
- Environmental Effects of Mortality Disposal. [Proceedings](#) from the 3rd International Symposium: Management of Animal Carcasses, Tissue and Related Byproducts. 2009
- [Links](#) to project reports and photos.

Avian Influenza and Poultry Composting

- 12p illustrated fact sheet ([PDF](#)) for poultry composting and addresses the emergency response to disease control, 2008.
- 6-minute video "Composting Poultry Mortality" complements the fact sheet ([download](#)), 2008.
- Illustrated poster ([PDF](#) or [Powerpoint](#)), 2008.
- A literature review ([PDF](#)) of avian influenza and methods of disposal of affected poultry, 2008.
- Emergency Response Planning for Disposal of Avian Influenza Affected Birds in NYS. [Proceedings](#) from the 3rd International Symposium: Management of Animal Carcasses, Tissue and Related Byproducts. 2009..

Other Mortality Composting Resources

- **Webinars.** Current and archived webinars available for viewing. [Click here.](#)
- **Livestock Mortality Composting For Large and Small Operations in the Semi-Arid West**, EB0205. 28pg manual. [English](#) or [Spanish](#), 2012.
- **Composting Mortality - How To** [poster](#), 2010
- **US Mortality and Butcher Waste Disposal Laws.** A [searchable map](#) of rules, regulations and guidance of US disposal laws. 2009. (updated 2012)
- **4th International Symposium: Managing Animal Mortalities, Products, By-Products and Associated Health Risk: Connecting Research, Regulations & Response** May 2012
 - [Symposium Proceedings](#), includes papers, posters and compendium (37 MB PDF file)
 - [Symposium Presentations](#) (50 MB PDF file)
 - Laws and Regulations Concerning Butcher Waste and Mortality Disposal in the US [poster](#), Schwarz
 - Mortality Composting Outreach in Brasil/Education Exchange [poster](#), Bonhotal
- **3rd International Symposium on Management of Animal Carcasses, Tissue & Related Byproducts** - July 21-23, 2009. Proceedings and Compendium are available.
- **Managing Mortalities for Beef and Dairy Producers** - [webcast](#): A recent FDA rule is likely to impact the cost and/or availability of rendering services for cattle producers. What is this rule and how will it impact service? Are there other environmentally-responsible methods of carcass disposal? This presentation was originally broadcast on June 19, 2009.

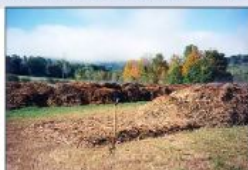


Composting Mortality

DEER → COWS → **HOW TO** ← HORSES ← CHICKENS
birds • goats • whales • butcher waste • pigs • fish



Keep compost piles a safe distance from homes, businesses and watercourses.



Windrows should be 6'-8" high x 8'-12' wide x as long as you have the space.

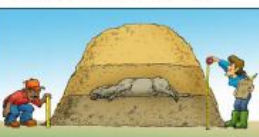


Static pile construction during a disease outbreak.

1. Select a site that is well drained, not subject to flooding, and at least 200 feet from homes, businesses, water courses, sinkholes, seasonal seeps or other landscape features that indicates the area is hydrologically sensitive.

2. Prepare base: Lay 24-inch bed of bulky, absorbent organic material; chips from tree chipping operations 2-inches or larger work well. Ensure the base is large enough to allow for a 2-foot clearance around the carcasses on all sides.

3. Building piles: Lay animal(s) in the center of the bed. Lance the stomach of large animals if the carcass is bloated. This will prevent a build-up of gases which could result in an explosion that will create odor problems and blow the cover material off the pile.



Make sure carcass is well covered to keep odors down, generate heat and keep vermin or other unwanted animals out of the pile.



Don't drive on the base or the pile.



Cover with 24-inches of chunky carbon source.

Benefits of Composting

- Can be done any time of year, even when the ground is frozen.
- Can be done with equipment already in place on most farms.
- All sizes of animals can be composted.
- Relatively low requirements for labor and management.
- Pathogen kill occurs in thermophilic composts; helps control bacterium, viruses and spore forming organisms in disease outbreaks.
- Egg waste and hatching waste can be composted.
- Paunch manure and other parts not accepted in rendering will compost.
- Placental membranes and other tissue can be composted.
- Relatively odor-free.
- Economical.

Moisture Management in Different Climates

Shape pile to accept or reduce moisture input.

1. Wet climates - Peaked piles allow the least input.
2. Dry climates - Flat topped windrows accept the moisture that fall on them.
3. Very dry climates - Add water to carbon source while building pile and trench windrow to allow moisture to collect and be absorbed.



A Northern Right Whale composted at the Paleontological Research Institute, Ithaca, NY.

For more information about mortality composting go to: <http://cwmi.css.cornell.edu/mortality.htm>

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